

Waste: A Potential Source of Energy for the United States Air Force Academy

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Overview

- ◉ Intent
- ◉ Technology
- ◉ Scope
- ◉ Cost
- ◉ Obstacles

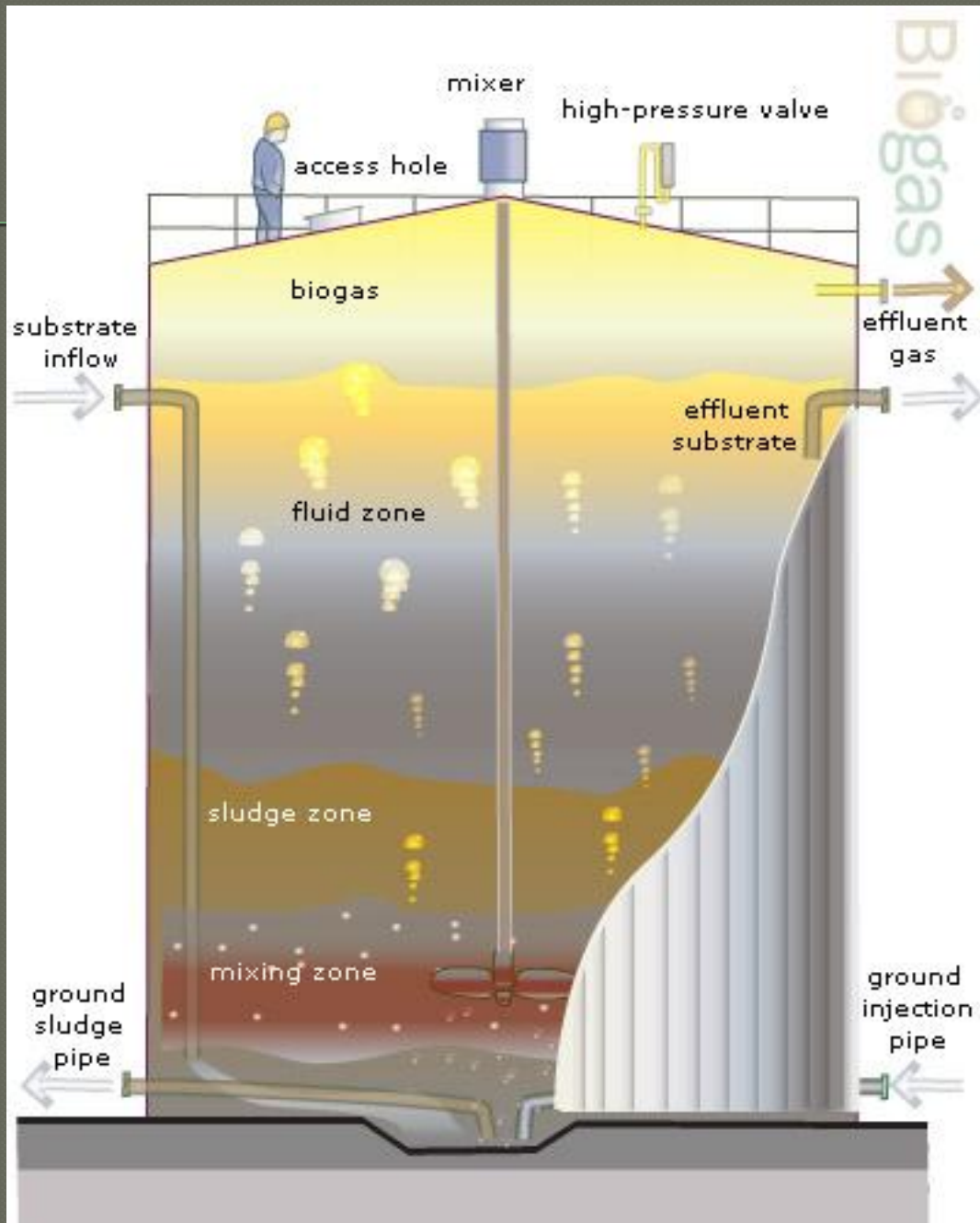
Intent

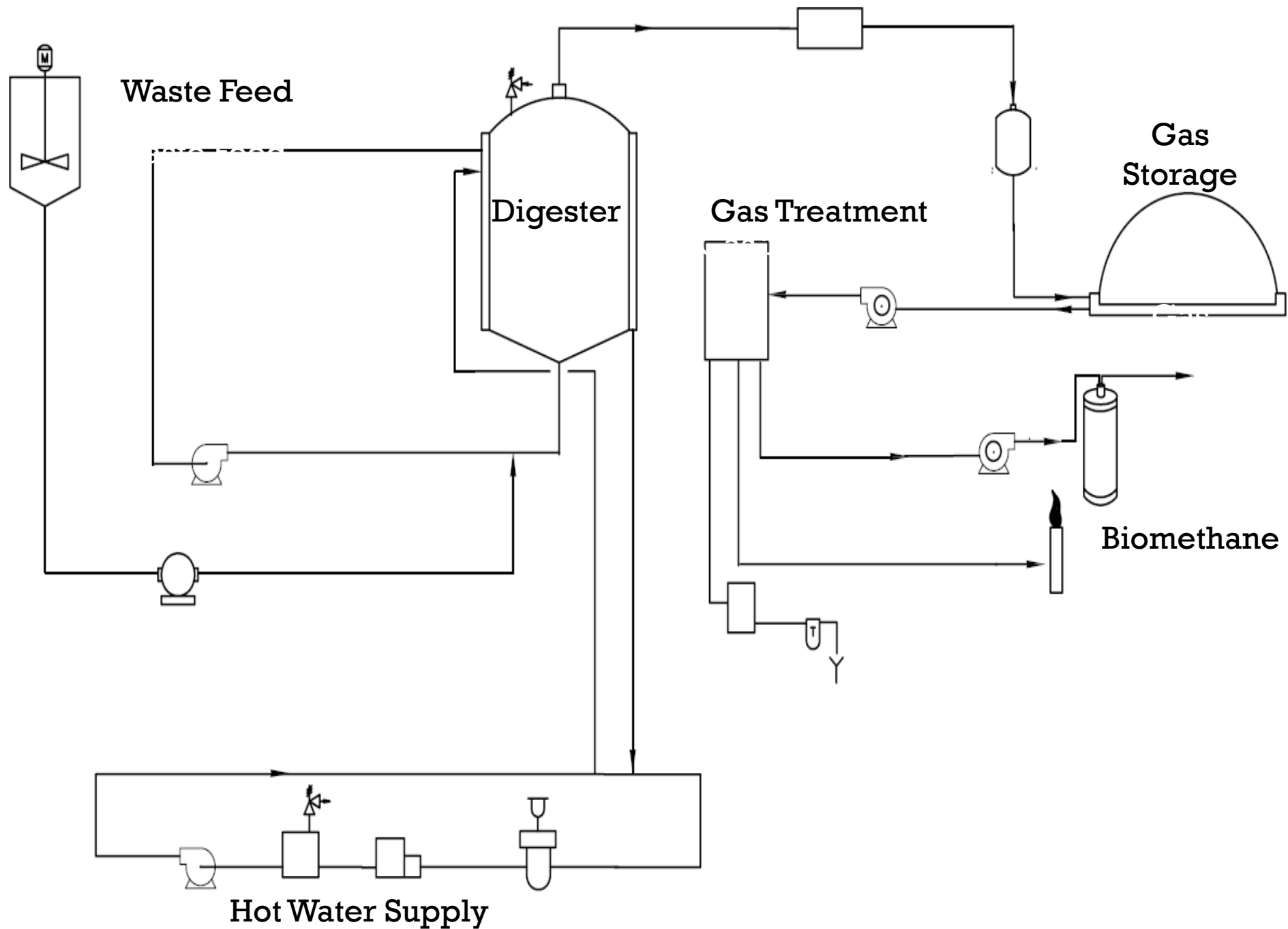
- Reduce the volume of trash disposed of
- Alternative source of energy
- USAF Academy: Net zero installation by 2015
- Energy Policy Act of 2005: 7% of electricity be renewable by 2013

Technology

○ Anaerobic Digestion

- Sensitive to pH change
- Troubles treating MSW
- Lower volume reduction
- Could be used in conjunction with
Downdraft Gasification





Technology

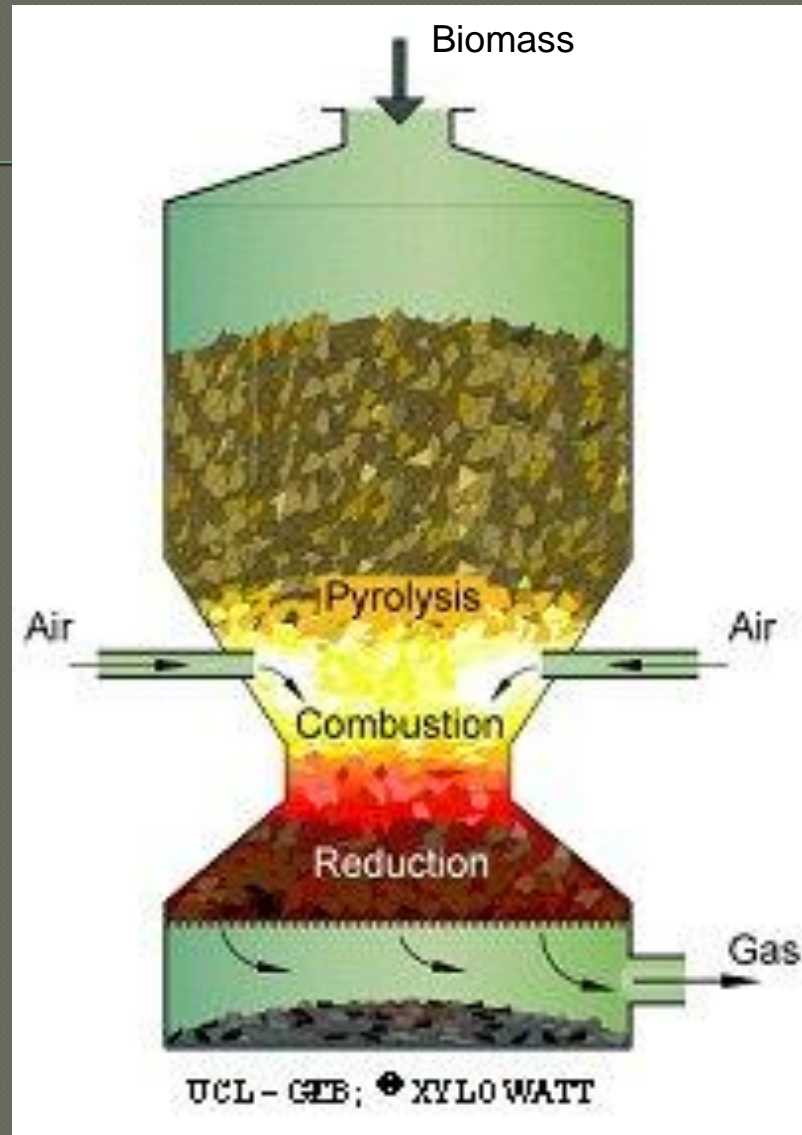
○ Gasification

- Accepts MSW and sludge
- Requires a drier and waste conditioner
- Affects of waste stream properties
 - Moisture Content
 - Size and shape
 - Density
 - Chemical Composition

Technology

◉ Gasification

- Produces a gas rich in CO, CO₂, H₂, hydrocarbons
- Operates at 800-1100°C
- Approximately 95% reduction in volume
- Efficiency affected by ash and char production



Technology

◉ Waste Conditioning: Paralysis

- Temperature ranges from 300-700° C
 - 400° C optimal due to plastic decomposition at higher temperatures (Swithenbank)
- Produces
 - Char: high in carbon that can used in gasification
 - Gas: Containing Hydrocarbons, CO, CO₂
 - Oil/liquid: aromatic groups, ketones, alkanes

Benefits

- Reduction of high water content waste to landfill
 - Reduced leachate formation
 - Preserves groundwater quality
- Extend life of existing landfills
- Reduction of methane emissions from landfills
- Reduction of greenhouse gas emissions
- Biogas production

Scope

○ Anaerobic Digestion

- 40 to 65% reduction in waste volume
- 500 to 600 tons of food waste/year
 - Includes waste cooking oil
- Produces approximately \$90/ton of biogas



○ Gasification

- 11.65 tons of non-hazardous waste
- 600 lbs of sludge
- 11.15 tons of recycled waste
- Generation Rates
 - 14 kilowatts of energy per ton
 - 34 thermal kilowatts per hour per ton
- 163 kilowatts of energy/year (40% redirected)
- 396 thermal kilowatts/year (18% redirected)

Cost

- ◉ Anaerobic Digestion

- Can not quote due to ongoing negotiations

- ◉ Gasification (estimated start up cost)

- \$170,000 per ton of waste
- \$2.08 million total
- Payback period of approximately 13.5 years

Obstacles

- ◉ Detailed budget
 - Analysis of actual output numbers
- ◉ Analysis of feedstock and efficiency for each process
- ◉ Permitting
- ◉ Odor Control
- ◉ Contracting a company

Special Thanks

- **IST Energy**

- Creator of the “Green Machine”
- Provided valuable information on gasification and integrating it into the waste management cycle

- **Camp Dresser & McKee Inc and ESTCP**

- Information on anaerobic digestion
- Currently working with the Academy on pilot scale test

- **Advisors and Professors at the Academy**

- Dr. Pocock

Sources

- Emails from IST Energy and Mr. Hume
- “The Green Machine.” 23 Nov. 2009.
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- Malik A., S. Naveed, M. Akram, and N. Ramzan “Fixed Bed Gasification of Steam Treated Food Waste and Municipal Solid Waste”
- Ryu, Dr. C. “Waste Paralysis and Generation of Storable Fuel” The Onyx Environmental Trust. (2005)